

LIGHTHOUSE MOLDING EQUIPMENT

| <u>Press</u> | <u>Tonnage</u> | <u>Barrel</u> | <u>Die Height/Tie Bar</u> |
|----------------------------------|----------------|---------------|---------------------------|
| <u>Insert Molding</u> | | | |
| Newbury rotary | 30 | 2 oz | 8.75 inches |
| Newbury shuttle | 30 | 3 oz | 8.75 inches |
| Multiplas shuttle | 85 | 8 oz | 20 inches |
| <u>Horizontal Molding</u> | | | |
| Arburg | 40 | 1.5 oz | 8 / 8 inches |
| Niigata | 85 | 4.6 oz | 15 / 15 inches |
| Niigata | 110 | 5.3 oz | 15.8 / 16 inches |
| Niigata | 110 | 8 oz | 15.8 / 16 inches |
| Niigata | 110 | 8 oz | 15.8 / 16 inches |
| Cinc. Mil. | 150 | 8 oz | 15.8 / 15 inches |
| Supermax | 200 | 18 oz | 21 / 19 inches |
| Niigata | 275 | 19 oz | 21.5 / 24 inches |
| Niigata | 275 | 27 oz | 21.5 / 24 inches |
| Niigata | 275 | 27 oz | 21.5 / 24 inches |
| Niigata | 385 | 38 oz | 26.4 / 28 inches |
| Cinc. Mil. | 700 | 70 oz | 50 / 36.5 inches |
| Cinc. Mil. | 1,500 | 225 oz | 26.5* / 52 inches |

* Minimum mold height. Maximum is 62.5"+, depending on ejection